

Material: ASTM A352 LC2-1

Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing Parts, Suitable for Low-Temperature Service

Group: Ferrous Mild Steel Alloys

Sub Group: ASTM A352 / A352M Steel Castings, Ferritic and Martensitic, for Pressure-Containing Parts, Suitable for Low-Temperature Service

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.220 max.	Normalising + Tempering or Hardening + Tempering	
Silicon	Si %	0.500 max.		
Manganese	Mn %	0.550 - 0.750		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	1.350 - 1.850		
Nickel	Ni %	2.500 - 3.500		
Molybdenum	Mo %	0.300 - 0.600		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	725 - 895
			Yield Strength in Mpa	550 min.
			Elongation in %	18 min.
			Reduction of Area in %	30 min.
			Hardness in BHN	-
			Impact in Joule	41 min. @ -73°C

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J42215	UNS	USA	Casting
SA 352 LC2-1	ASME	USA	Casting
1.6783	DIN	Germany	Casting
20NCD 12M	AFNOR NF	France	Casting
T 15 MoCrNi 30r	STAS	Romania	Casting
1.6783	EN	European Union	Casting
J42015	UNS	USA	Casting

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